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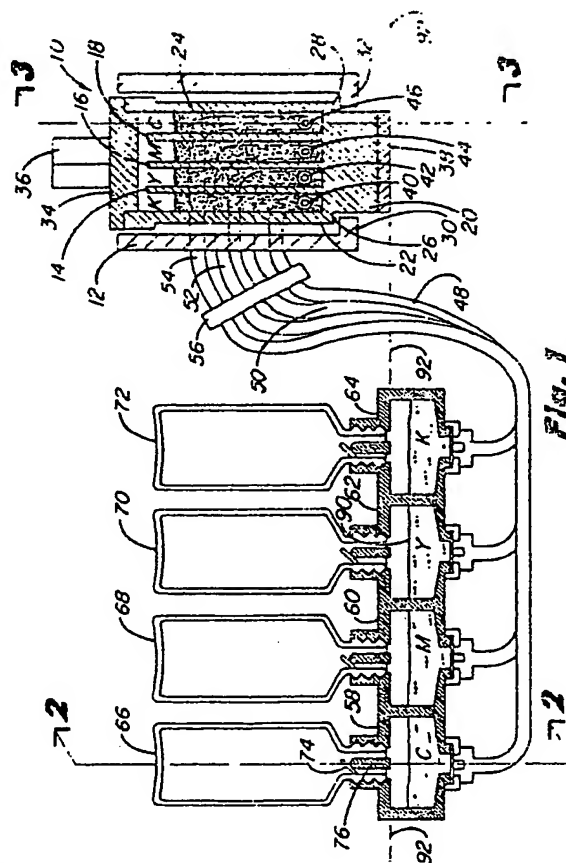
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(54) Off board ink supply system and process for operating an ink jet printer.

(57) A process and system for supplying ink to an ink jet pen (10) wherein an off board ink supply (66,68,70,72) is provided remote from the pen, and ink is fed from this supply to the pen by capillary action created during an ink jet printing operation. The pen (10) includes a porous storage medium Fig. 3 which is initially filled with ink at a slightly negative head. However, this negative head increases during ink depletion from the storage medium and provides the capillary forces necessary to pull ink into the storage medium from the off board ink supply. The driving energy for this action is provided by current drive to a thin film printhead (38) of the pen, thus rendering the printhead multi-functional in purpose and simplifying the ink supply apparatus therefor. The use of an intermediate porous storage medium enables the ink supply system to accommodate large rates of changes in ink demand from the pen while still affording the user with a large ink capacity system in which disposable pens may be readily and easily replaced in a userfriendly operation.



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# OFF BOARD INK SUPPLY SYSTEM AND PROCESS FOR OPERATING AN INK JET PRINTER

## Technical Field

This invention relates generally to ink supply systems for ink jet printers and more particularly to such a system which operates in a passive mode without relying upon active pumps or gravitational forces to move ink from an off board supply into an ink jet pen body housing.

## Background Art and Related Application

In the field of ink jet printing, it has been one practice to employ disposable pens which are removably mounted in a carriage of an ink jet printer. One such type of pen is disclosed in US-A-4771295. When the volume of ink within the pen body housing is depleted, the pen is removed from the pen carriage of the printer and replaced with a new one.

In order to extend the useful life of the pen to that of its associated printhead, several approaches have been suggested wherein the ink reservoir within the pen body housing is periodically refilled until such time that some failure mode occurs in the pen. These approaches have included the use of an off board ink supply, meaning that the larger ink supply is positioned at a location remote from the pen and pen carriage assembly of the ink jet printer.

All of these prior art approaches known to me require either some active pumping device or the utilization and mechanical control of gravitational forces (a positive pressure between off board supply and pen body) in order to move the ink from the off board ink supply and into an ink reservoir within the pen body housing. For example, one such active pumping device is disclosed in U.S. Patent 4,368,478 issued to Koto et al. Both of these prior approaches possess certain inherent disadvantages which are related to the provision of either an active pumping device or the utilization of gravitational forces. In contrast thereto, the passive ink supply system according to the present invention overcomes most if not all of these inherent disadvantages of known prior art ink supply systems, and the exact manner in which this is accomplished will become better understood in the following description of the accompanying drawings.

## Disclosure of Invention

The general purpose of this invention is to provide a new and improved off board ink supply system and method of operation for an ink jet printer which is passive in nature and requires neither an active pumping device nor a positive pressure in order to transfer ink from an off board ink supply to an on board ink reservoir or cavity within an ink jet pen body. To accomplish this purpose, there is provided herein an on board porous ink storage medium which is initially filled with ink, and then connected by way of an ink flow path to an off board ink supply. With the ink storage medium in the pen body initially filled, there will be an initial negative head (pumping force) in the ink storage medium. However, as the ink in the ink storage medium is consumed during ink jet printing, the negative head in the ink storage medium is increased to thereby pull ink from the off board ink supply and into the ink storage medium by capillary action.

Thus, in accordance with a preferred process embodiment of this invention, there is provided a process for supplying ink to an ink jet pen which includes the steps of: storing ink in a reservoir chamber of a pen body housing, providing a remote source of ink supply, providing an ink flow path between the reservoir chamber and the source of ink supply, increasing the negative head within the reservoir chamber during ink jet printing, and thereby pulling ink from the ink supply and through the ink flow path into the reservoir chamber by the capillary action produced by the increasing negative head within the pen body housing as the ink therein is depleted.

A unique feature and advantage of this invention resides in the fact that the driving energy to the printhead of the ink jet pen during printing also serves to increase the negative head within the ink storage medium. This operation simultaneously provides the negative head necessary to pull ink from the off board supply and into the ink storage medium. Thus, this driving energy serves these two purposes simultaneously, and this latter feature greatly simplifies the apparatus necessary to supply ink into the pen body housing.

Another very significant advantage of this invention resides in the use of a porous material such as the foam disclosed herein as an intermediate storage medium and which does not overly burden the ink delivery system for the pen. Additionally and most importantly, the use of an intermediate foam storage medium in combination with the off board supply enables the system to rapidly

meet large swings (rates of changes) in ink demand from each ink storage compartment and still provide the user with a large ink capacity system.

Another advantage of using the foam as an ink reservoir is to minimize the changes in transient negative pressure seen by the printhead, and this in turn stabilizes and improves the printhead performance.

The foam also prevents the sloshing of ink during rapid pen movements and thus serves to stabilize the negative head of the pen. In addition, the foam will act as a bubble trap for the incoming liquid ink, and by properly selecting the foam characteristics, the cover for the pen body housing need not be an air-tight seal, thus providing a definite manufacturing advantage.

The present invention also features the use of a needle/septum device for readily and reliably "docking" the pen with the ink supply system, thus making the pen easily replaceable and user-friendly. The needle has a number of holes therein for uniformly supplying ink to the foam, and the feed tubes into the needle have a scalloped cross-section to thereby maximize the tube's inner surface area and thereby increase its capillary forces.

The above advantages and other novel features of this invention will become better understood in the following description of a preferred embodiment.

#### Brief Description of the Drawings

Figure 1 is a front elevation view, partially in cross section, of the ink supply system according to the invention.

Figure 2 is a side elevation view of one of the off board ink reservoirs and replaceable ink bottles in Figure 1.

Figure 3 is a side elevation view of the ink jet pen body housing taken vertically through one of the foam storage sections of the pen body housing on the right hand side of Figure 1.

Figure 4 is an enlarged view of the scalloped cross-section of the individual ink feed tubes from the off-board supply to the needles extending into the foam.

#### Detailed Description of the Drawing

Referring now to Fig. 1, there is shown a pen body housing which is designated generally as 10 and includes an outer housing wall 12 which is similar in construction to the pen body housing described in the above identified Baker et al ap-

plication. The pen body 10 includes, for example, a four (4) compartment foam storage structure defined by the three (3) partition walls 14, 16 and 18 which extend vertically upward from a bottom wall section 20 and which are surrounded by outer side walls 22 and 24. The outer side walls 22 and 24 include offset flange portions 26 and 28 which rest on the inwardly extending sections 30 and 32 of the mating outer housing wall 12. A top cover plate 34 is received at the top of the outer walls 22 and 24 for providing a top closure for the pen body housing, and an upwardly extending handle 36 is located as shown in the center of the top plate 34. The handle 36 is used to indicate proper pen orientation and to facilitate the loading and unloading of the pen body 10 into a carriage on an ink jet printer (not shown). However, one such printer which is especially well suited to use this type of pen body 10 is disclosed in U.S. -A-4728963.

The lower wall or support member 20 is adapted to receive a thin film type ink jet printhead 38 on its downwardly facing surface, and this printhead 38 may be of the type disclosed in the above identified Baker et al application and is not therefore described in further detail herein. However, for a further discussion of the fabrication of thermal ink jet printheads of the type suitable for use herein, reference may be made to the Hewlett-Packard Journal, Vol. 38, No. 5, May 1985, incorporated herein by reference.

The four (4) ink storage compartments within the pen body housing 10 will typically include the colors yellow, magenta, cyan, and black ink which is simply identified by the letter K in the left hand compartment as shown. Advantageously, the foam in the four compartments will consist of a reticulated polyurethane foam for providing a good porous storage medium for the various colored inks.

Each of the foam storage compartments within the pen body housing 10 is connected respectively by way of a needle 40, 42, 44, 46 located in the lower portion and in back of each of these four compartments to flexible capillary tubes 48, 50, 52 and 54, respectively. These tubes may be connected as shown through a common tube support and spacer member 56 which serves to maintain the four tubes 48, 50, 52 and 54 in place and separated one from another as they extend respectively to the four ink supply sections 58, 60, 62 and 64 within the left hand ink supply (C,M,Y,K) station of Fig. 1. Each of these ink supply sections 58, 60, 62 and 64 in Fig. 1 is adapted to receive a replaceable ink bottle 66, 68, 70 and 72, respectively and each ink bottle is provided with a breakable seal 74 which is opened when brought into contact with a central upstanding member 76 of each supply section 58. When the seal 74 is broken, the ink in the

bottle 66, for example, in section 58 will fill up with cyan colored ink, and similar action will occur for the other colors (and black and/or clear) in the other supply sections 58, 60, 62 and 64 as indicated.

To facilitate this ink filling operation, a prime and vent mechanism 78 which is biased open with a coil spring 79 is included as shown in Fig. 2 to provide an air pressure release in each of the ink supply sections and to enable air to escape from the various sections, e.g. 58 during an ink filling operation.

Referring now to Fig. 3, there is shown in greater detail the exact nature of the insertion of the needle 40 into the foam storage compartment. This detail is indicated in cross sectional view in this figure. The needle 40 extends through an opening 80 in the wall 82 of the housing 10, and it includes an upstanding feed portion 84 which is located as shown in the sidewall compartment between the outer housing wall 12 and one of the inner compartment walls 82. The needle 40 is further provided with a flexible (e.g. rubber) sealing ring or septum 86 which abuts directly against the opening 88 to prevent any leakage of the ink from the foam and into the outer sidewall compartment 88. The upstanding portion 84 of the needle 40 has a serrated or scalloped opening 89 therein for passing ink down through the tube 84 and through the needle portion 40 and into the foam storage compartment as indicated. The needle portion 40 has a number of spaced holes therein for uniformly distributing the ink to the foam in a given compartment.

The scalloped cross section of opening 89 in the upstanding portion 84 of the needle matches the scalloped inner surface cross section of the mating ink feed tubes, e.g. 48, as seen in the enlarged view in Figure 4. This geometry increases and maximizes the inner surface areas of these components and thereby increases their capillarity.

The upstanding portion 84 of the needle may be easily rotated into and out of the enclosed compartment 88 and rapidly withdrawn from a foam compartment of a used pen and then inserted into a like compartment of a new pen. Thus, this needle-septum mounting and insertion assembly adjacent each foam compartment makes the off board ink supply system user friendly and readily adaptable for use with various types of foam filled disposable ink jet pens.

The upper free surface ink line, e.g. 90, in each of the supply sections 58, 60, 62 & 64 is below the horizontal level of the ink jet printhead 38, thereby preventing any syphoning off of the ink from the foam storage compartments. Thus, when the various ink storage compartments of the pen body 10 are initially filled with ink, there will be a small

negative fluid pressure differential between the ink in these supply sections 58, 60, 62 and 64 and the bottom wall 20 of the various compartments in the pen body housing 10. However, when the ink jet printhead 38 is operational, the pumping action of the printhead 38 induces a negative pressure in the foam which will then pump the ink from the ink supply sections 58, 60, 62 and 64 and through their associated capillary tubes 50, 52, 54 and 56.

As the ink is removed from these four foam storage compartments and out of the ink jet printhead 38 during an ink jet printing operation, the negative head in each of these four compartments will increase and will produce, by capillary action, a pulling of the fluid from the supply vessels 58, 60, 62 and 64 and through the various tubes 54, 52, 50 and 48, respectively, and into the four compartments of the housing 10. This action will continue until such time that the ink level in each of these four foam storage compartments is brought back up to a level such that the negative pressure at the printhead 38 is less than the static head difference between the printhead 38 and the liquid level 90 in each of the reservoirs.

Various modifications may be made in the above described embodiment without departing from the scope of this invention. For example, many structural modifications may be made to the mechanical apparatus aspects of this embodiment to render it more compatible with various different types of ink jet printers and different types of pen carriage assemblies. In addition, additional foam storage compartments and additional off board ink supply stations may be added to the above embodiment to accommodate other colors of ink as well as both black ink and clear vehicle. And, the foam storage compartments may be connected to other types of printheads (e.g. piezoelectric) and are not restricted to use with thermal ink jet printheads.

#### Claims

1. A process for supplying ink to an ink jet pen comprising the steps of:
  - a. storing ink in a reservoir chamber of a pen body housing (10),
  - b. providing a remote source of ink supply (66,68,70,72),
  - c. providing an ink flow path (48,50,52,54) between said reservoir chamber and said source of ink supply,
  - d. maintaining a negative pressure head in said reservoir chamber, and

e. pulling ink from said supply and through said ink flow path into said reservoir chamber by the capillary action produced by said negative pressure head within said reservoir chamber.

2. The process defined in claim 1 wherein said negative pressure head is created in said reservoir chamber by storing ink in a porous medium Fig. 3 and drawing ink out of said porous medium by the firing of an ink jet printhead (38).

3. A process for increasing the ink supply capacity of an ink jet printhead while simultaneously accommodating large rates of changes in demand of ink flow to said printhead, which comprises:

- a. providing a porous storage medium in a pen body housing (10),
- b. providing a remote source of ink supply (66,68,70,72), and
- c. feeding ink by capillary force from said remote source to said porous storage medium.

4. The process defined in claim 3 wherein said feeding of ink is accomplished by producing a negative pressure head within said porous medium by the firing of an ink jet printhead (38) on or within said pen body housing (10).

5. The process defined in claim 4 wherein said negative pressure head is produced by firing a thermal ink jet printhead (38) which is fed by ink from a polyurethane foam.

6. An off board ink supply system for supplying ink to an ink jet pen capable of storing a limited amount of ink therein, characterized in that said system comprises:

- a. means (66,68,70,72) for storing ink in a supply remote from an ink jet pen,
- b. an ink flow passageway (48,50,52,54) between said pen and said remote source of ink supply, and
- c. means for increasing the negative pressure head within said pen during ink jet printing and for in turn producing capillary action within said ink flow passageway to thereby pull ink from said remote supply and through said passageway into said pen to maintain sufficient quantities of ink therein throughout the life of said pen.

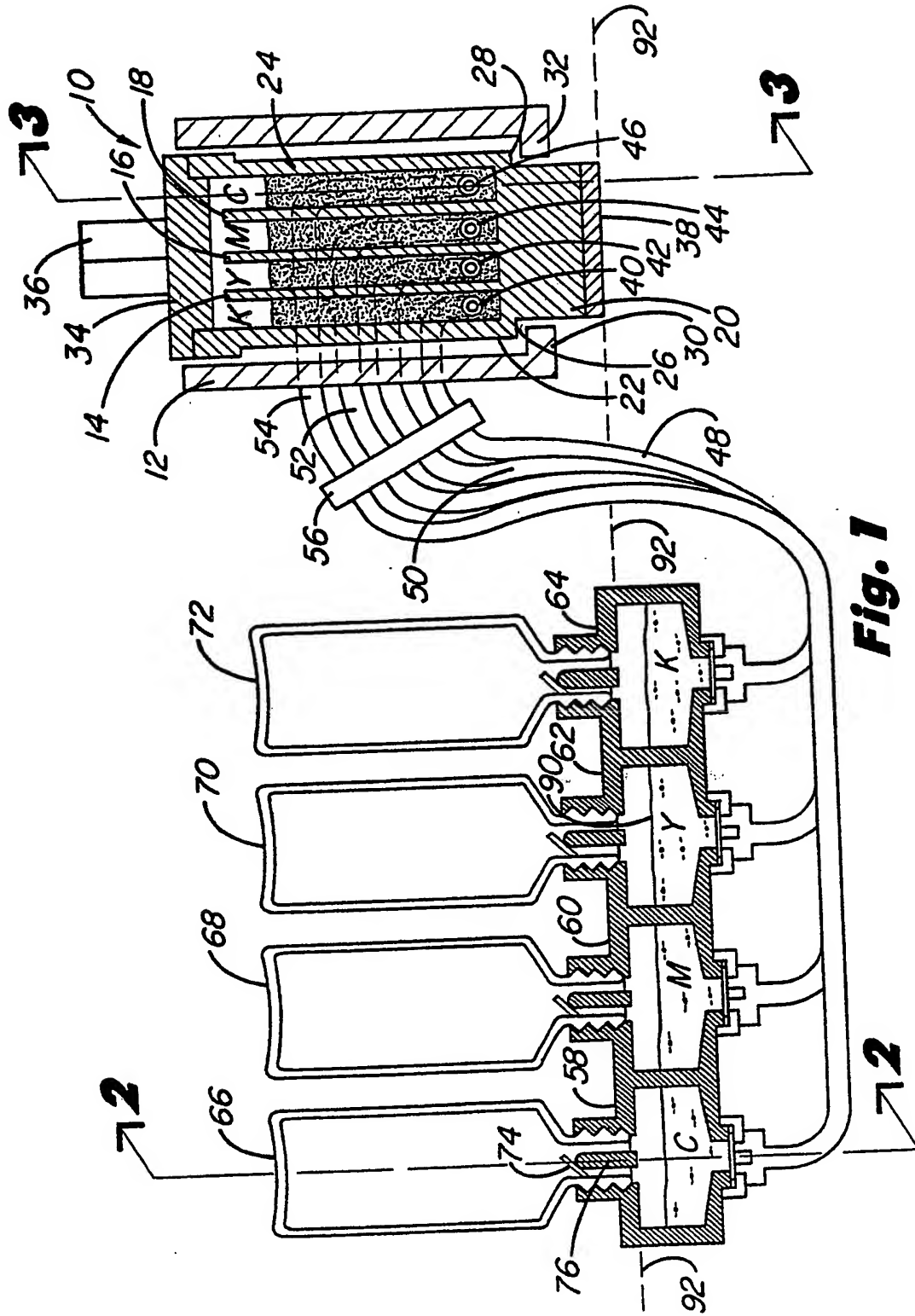
7. The system defined in claim 6 wherein said means for increasing the negative head includes a reticulated polyurethane foam Fig. 3.

8. The system defined in claim 6 wherein said ink storing means includes supplies of cyan, magenta and yellow colors of ink for supplying same to multiple compartments (K,Y,M,C) within said ink jet pen (10).

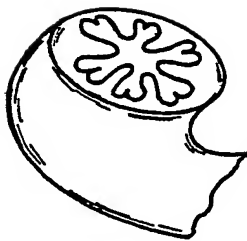
9. The system defined in claims 6 wherein said pen includes a porous ink storage material therein and feeding a thin film printhead (38) mounted on one surface thereof, whereby energy used to drive said printhead is also used to increase the negative pressure head in said porous material and in turn increase capillary forces within said ink flow passageway necessary to pull ink from said remote supply into said pen.

10. The system defined in claim 9 wherein said means for increasing the negative pressure head includes a reticulated polyurethane foam.

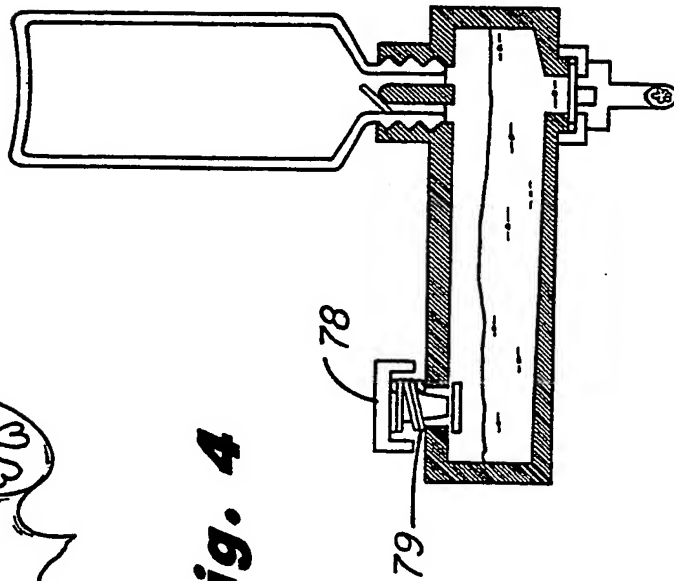
11. The system defined in claim 10 wherein said ink storing means includes supplies of cyan, magenta and yellow colors of ink for supplying same to multiple compartments within said ink jet pen.



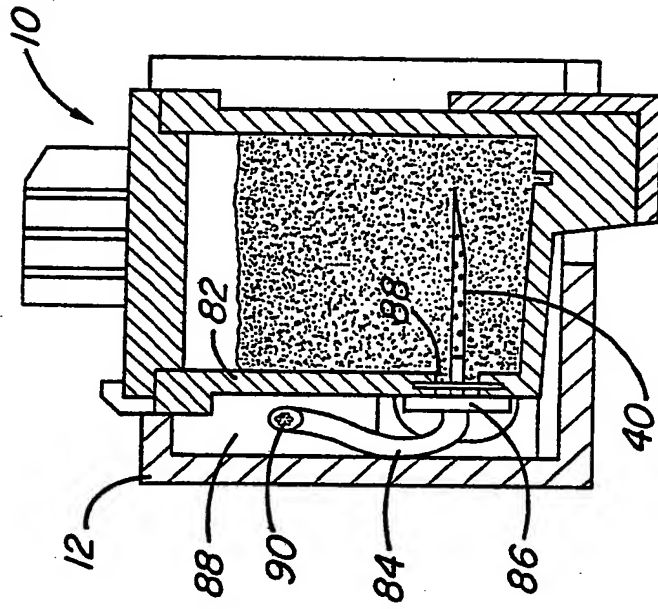
**Fig. 1**



**Fig. 4**



**Fig. 2**



**Fig. 3**



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# EUROPEAN SEARCH REPORT

Application Number

EP 88 31 1449

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	US-A-4 540 996 (S. SAITO) * Column 3, lines 25-44; figure 2 *	1,8,11	B 41 J 3/04
A	US-A-4 306 245 (Y. KASUGAYAMA) * Column 10, line 17 - column 11, line 35; figures 9-12 *	1,3,6	
A	US-A-4 017 871 (J.R. HUBBARD) * Whole document *	1-3	
A	US-A-4 403 233 (K. TERASAWA) * Whole document *	1,2	
A	PATENT ABSTRACTS OF JAPAN, vol. 6, no. 56 (M-121)[934], 13th April 1982; & JP-A-56 167 486 (CANON K.K.) 23-12-1981 * Abstract *	1	
A	US-A-4 429 320 (Y. HATTORI) * Column 7, lines 20-62; figure 7 *	1,3,6	
A	PATENT ABSTRACTS OF JAPAN, vol. 5, no. 174 (M-96)[846], 10th November 1981; & JP-A-56 101 888 (NIPPON DENKI K.K.) 14-08-1981 * Abstract *	1	
P,D A	US-A-4 771 295 (J.P. BAKER) * Whole document *	5,7,10	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 22-03-1989	Examiner VAN DEN MEERSCHAUT G.
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			